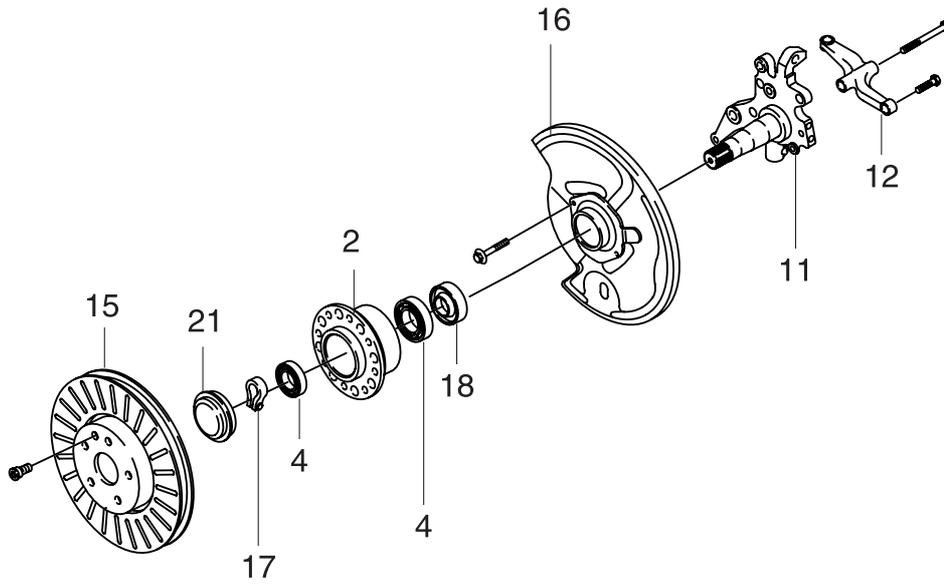


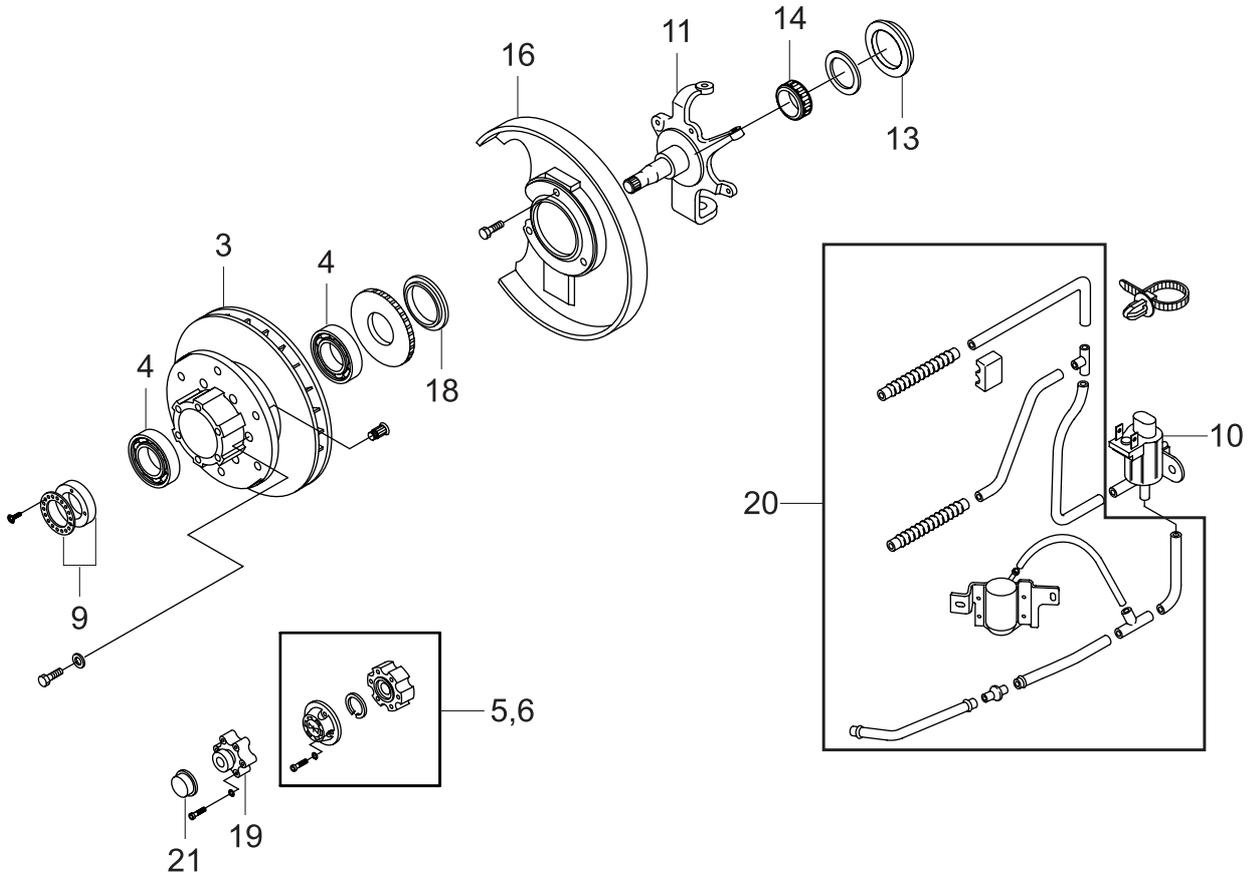
# **2C - FRONT SUSPENSION**

# 213

CM



MU/KO/RX

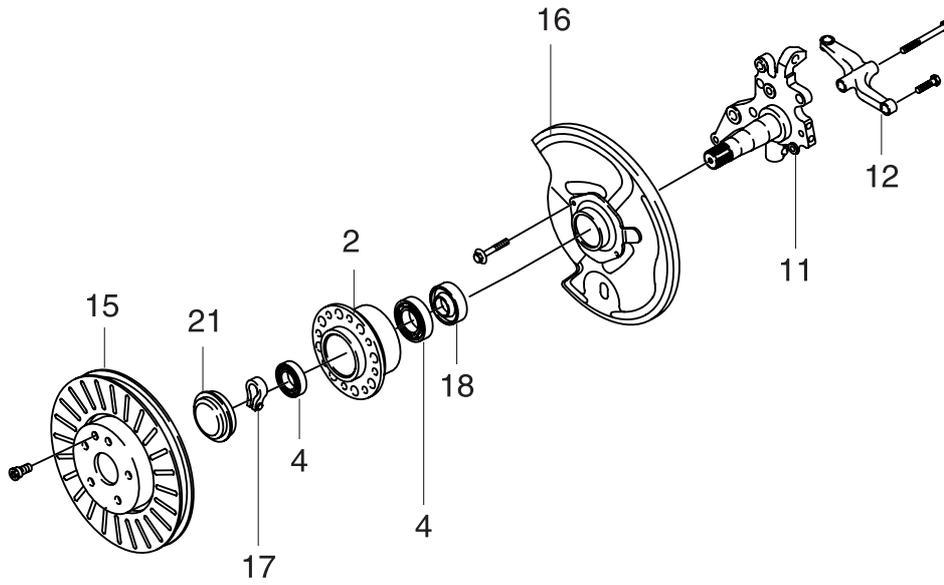


<b>FRONT SUSPENSION - KNUCKLE &amp; HUB (213)</b>						
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL			
			CM	MU	KO	RX
1	WHEEL ALIGNMENT	2130300	1.0	1.0	1.0	1.0
2	HUB, FRONT - REPLACE	Right 2130400	1.1	-	-	-
		Left 2130410	1.1	-	-	-
		Both 2130420	1.9	-	-	-
3	HUB AND RBRAKE DISC - REPLACE	Right 2130470	-	1.2	1.2	1.2
		Left 2130480	-	1.2	1.2	1.2
		Both 2130490	-	2.2	2.2	2.2
4	BEARING, FRONT HUB INNER AND/OR OUTER - REPLACE	Right 2130710	2.3	1.5	1.5	1.5
		Left 2130720	2.3	1.5	1.5	1.5
		Both 2130730	4.1	2.7	2.7	2.7
5	HUB, AUTO VACUUM LOCKING - OVERHAUL	Right 2130770	-	0.5	0.5	0.5
		Left 2130780	-	0.5	0.5	0.5
		Both 2130790	-	0.9	0.9	0.9
6	HUB, AUTO VACUUM LOCKING - REPLACE	Right 2130800	-	0.4	0.4	0.4
		Left 2130810	-	0.4	0.4	0.4
		Both 2130820	-	0.7	0.7	0.7
7	VACUUM, LOCKING HUB - ADJUST	2130840	-	0.5	0.5	0.5
8	HUB GAP - ADJUST	Right 2130870	-	0.4	0.4	0.4
		Left 2130880	-	0.4	0.4	0.4
		Both 2130890	-	0.7	0.7	0.7
9	WASHER AND/OR NUT, FRONT LOCKING HUB - REPLACE	Right 2130900	-	0.4	0.4	0.4
		Left 2130910	-	0.4	0.4	0.4
		Both 2130920	-	0.7	0.7	0.7

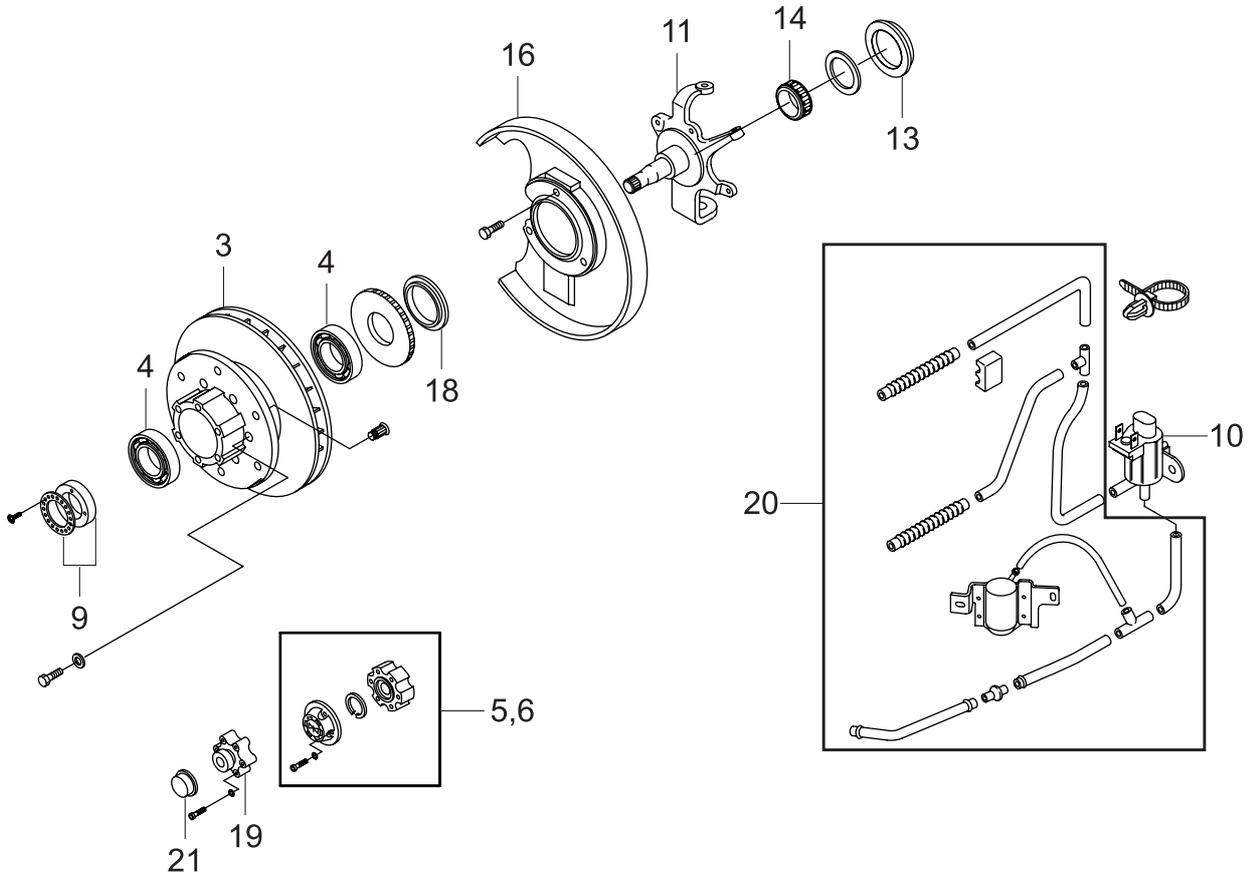
CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 213

CM



MU/KO/RX



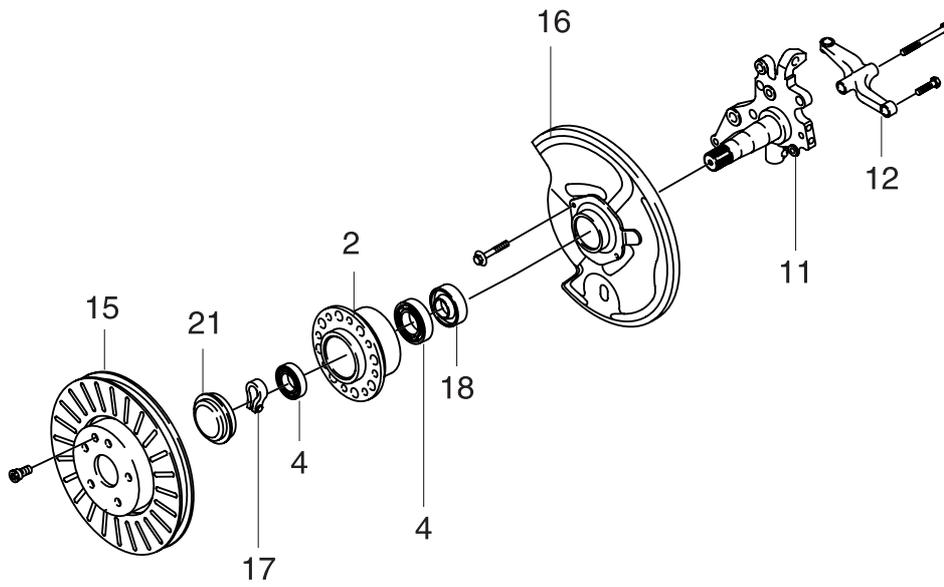
## FRONT SUSPENSION - KNUCKLE & HUB (213)

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
10	VALVE, LOCKING HUB SOLENOID - REPLACE	2130950	-	0.2	0.2	0.2	
11	KNUCKLE ASSEMBLY, STEERING - REPLACE	Right	2131100	1.9	1.2	1.2	1.2
		Left	2131200	1.9	1.2	1.2	1.2
		Both	2131300	3.4	2.0	2.0	2.0
12	ARM, STEERING KNUCKLE - REPLACE	Right	2131310	2.2	-	-	-
		Left	2131320	2.2	-	-	-
		Both	2131330	4.0	-	-	-
13	SEAL, KNUCKLE OIL - REPLACE	Right	2131400	-	1.2	1.2	1.2
		Left	2131410	-	1.2	1.2	1.2
		Both	2131420	-	2.0	2.0	2.0
14	BEARING, KNUCKLE - REPLACE	Right	2131430	-	1.2	1.2	1.2
		Left	2131440	-	1.2	1.2	1.2
		Both	2131450	-	2.0	2.0	2.0
15	ROTOR ASSEMBLY, FRONT - REPLACE	Right	2131500	0.8	-	-	-
		Left	2131600	0.8	-	-	-
		Both	2131700	1.4	-	-	-
16	SHIELD, FRONT DISC BRAKE - REPLACE	Right	2132100	0.8	0.9	0.9	0.9
		Left	2132200	0.8	0.9	0.9	0.9
		Both	2132300	1.4	1.6	1.6	1.6
17	NUT, FRONT HUB CLAMPING - REPLACE	Right	2133310	0.3	-	-	-
		Left	2133320	0.3	-	-	-
		Both	2133330	0.5	-	-	-

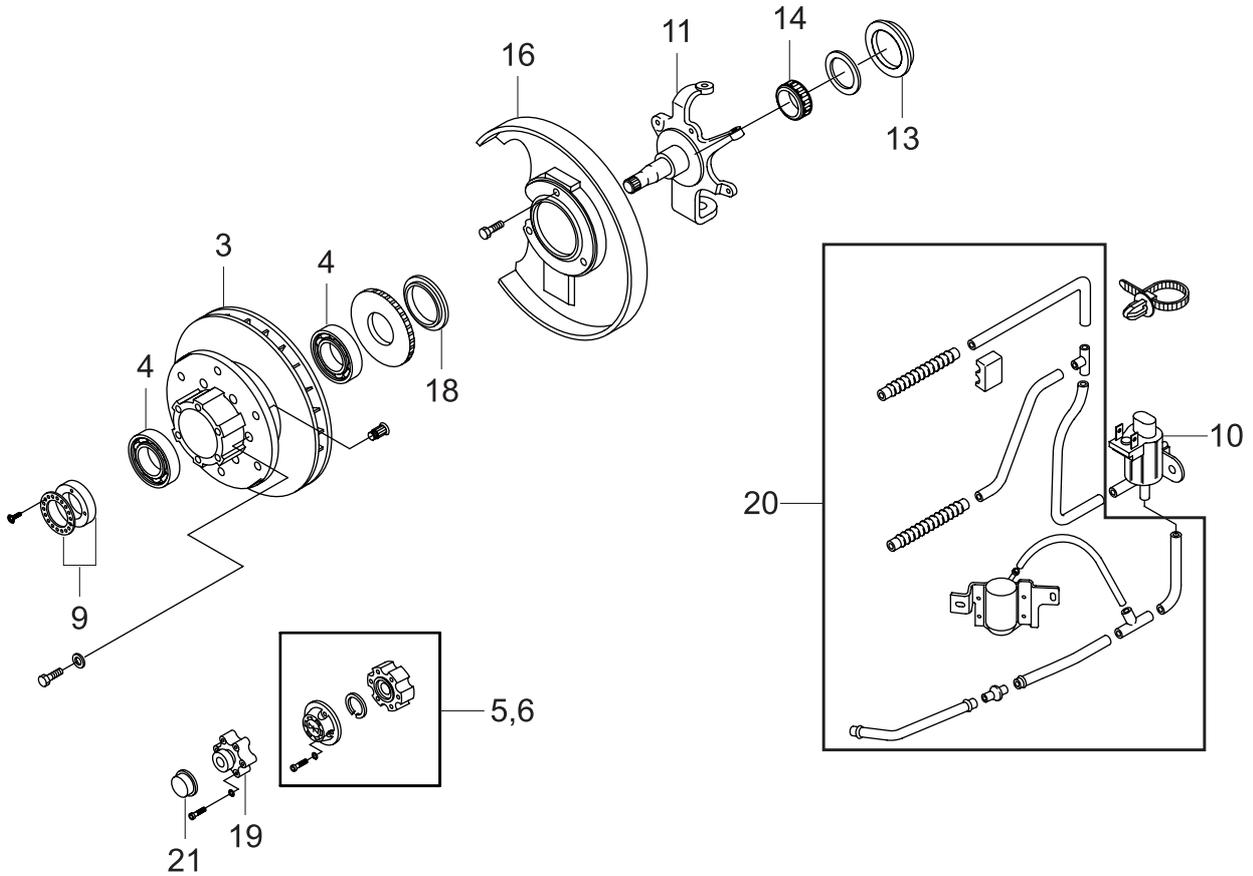
CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 213

CM

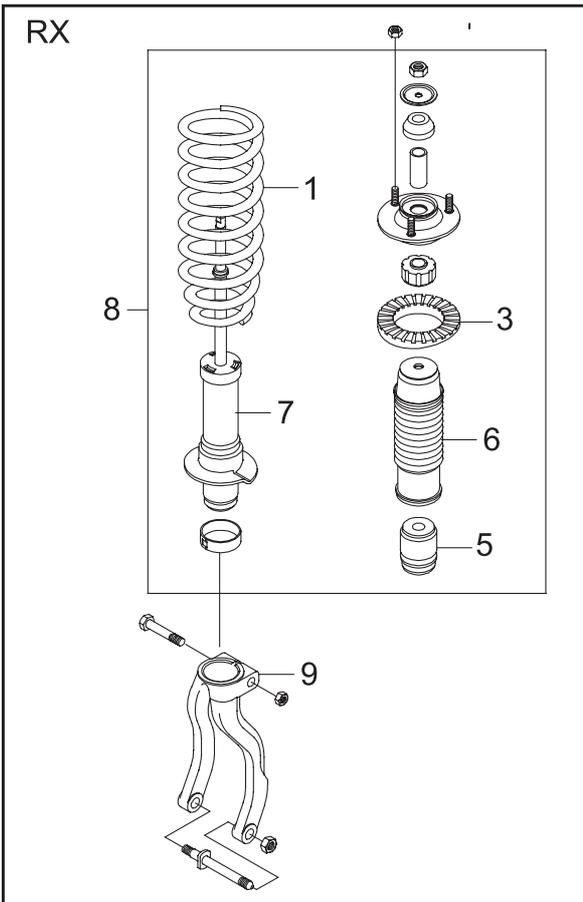
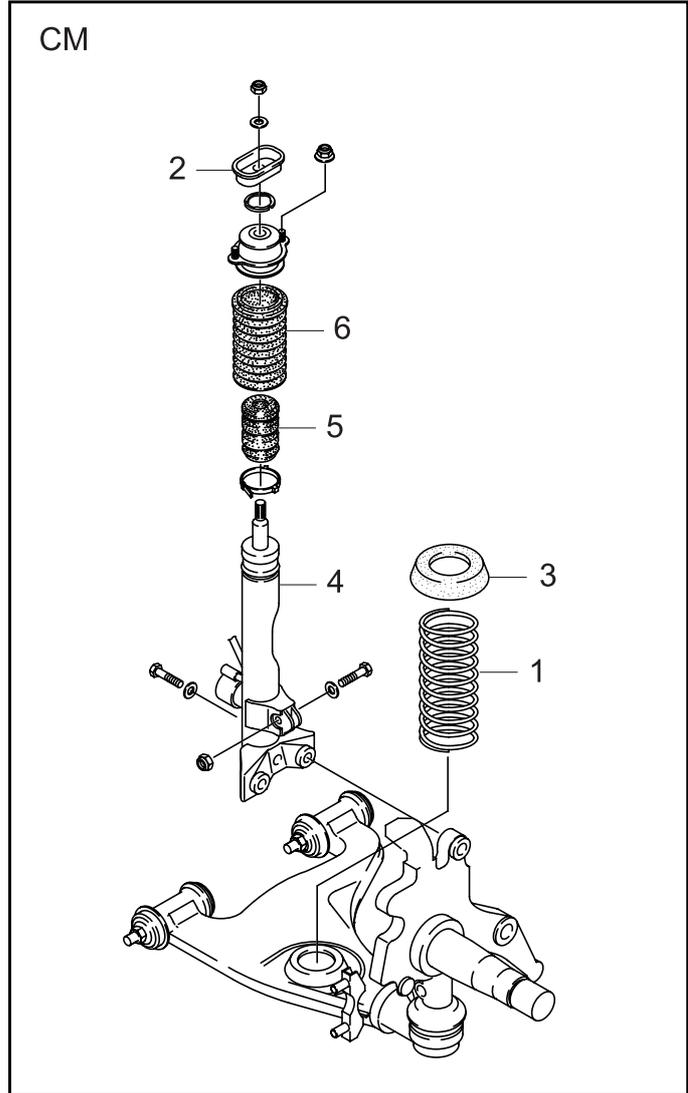
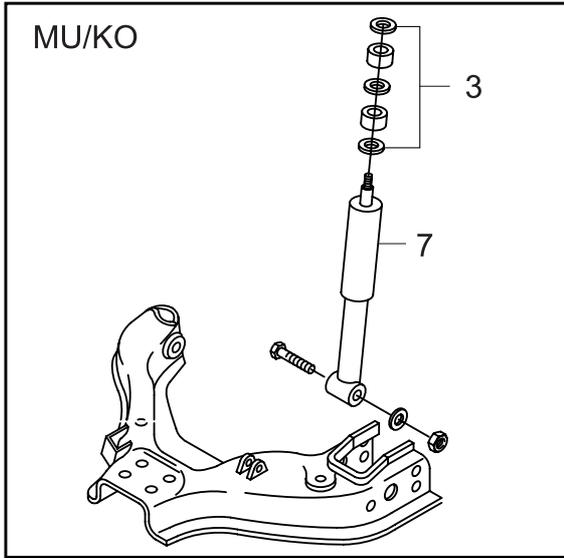


MU/KO/RX



<b>FRONT SUSPENSION - KNUCKLE &amp; HUB (213)</b>							
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
18	SEAL, FRONT OIL HUB - REPLACE	Right	2133500	1.2	1.2	1.2	1.2
		Left	2133600	1.2	1.2	1.2	1.2
		Both	2133700	2.0	2.0	2.0	2.0
19	FLANGE, FRONT HUB - REPLACE	Right	2133710	-	0.4	0.4	0.4
		Left	2133720	-	0.4	0.4	0.4
		Both	2133730	-	0.6	0.6	0.6
20	HOSE, VACUUM, LOCKING HUB - REPLACE	2133750	-	0.3	0.3	0.3	
21	CAP, FRONT HUB - REPLACE	Right	2133760	-	0.2	0.2	0.2
		Left	2133770	-	0.2	0.2	0.2
		Both	2133780	-	0.3	0.3	0.3
22	ROTOR ASSEMBLY (BRAKE DISC) - REPLACE	Right	2131510	-	0.8	0.8	0.8
		Left	2131610	-	0.8	0.8	0.8
		Both	2131710	-	1.4	1.4	1.4

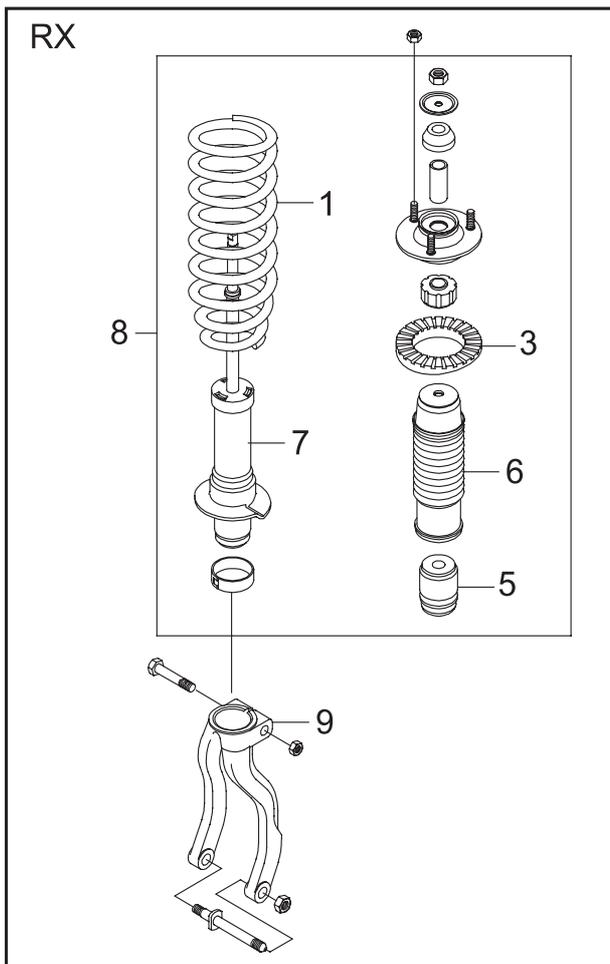
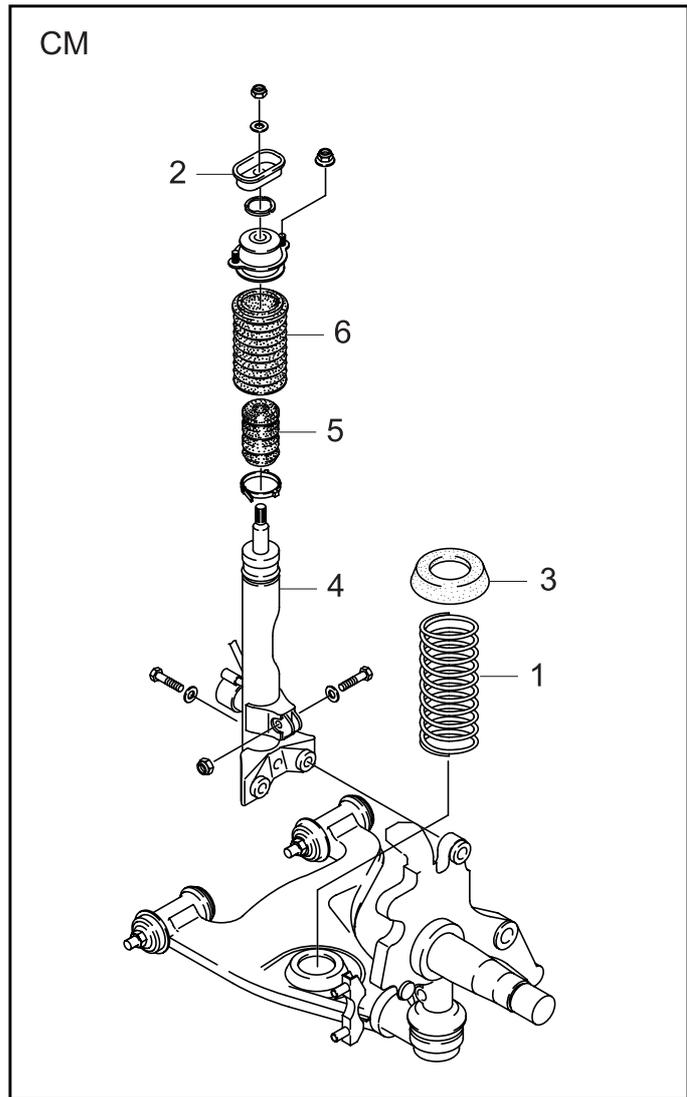
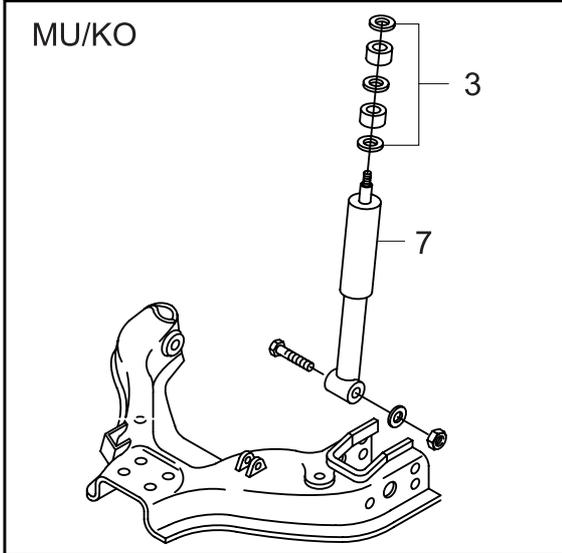
CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON



<b>FRONT SUSPENSION - FRONT SHOCK ABSORBER (214)</b>							
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
1	SPRING, FRONT COIL - REPLACE	Right	2140100	0.7	-	-	0.8
		Left	2140200	0.7	-	-	0.8
		Both	2140300	1.3	-	-	1.5
2	STOPPER, REBOUND - REPLACE	Right	2141300	1.2	-	-	-
		Left	2141310	1.2	-	-	-
		Both	2141320	2.2	-	-	-
3	SEAT AND/OR INSULATOR - REPLACE	Right	2141500	1.2	0.5	0.5	0.8
		Left	2141600	1.2	0.5	0.5	0.8
		Both	2141700	2.2	0.9	0.9	1.5
4	DAMPER STRUT ASSEMBLY - REPLACE	Right	2142300	1.0	-	-	-
		Left	2142310	1.0	-	-	-
		Both	2142320	1.8	-	-	-
5	BUMPER, STOPPER - REPLACE	Right	2142330	0.9	-	-	0.8
		Left	2142340	0.9	-	-	0.8
		Both	2142350	1.6	-	-	1.5
6	BOOT, DAMPER STRUT - REPLACE	Right	2142360	0.9	-	-	0.8
		Left	2142370	0.9	-	-	0.8
		Both	2142380	1.6	-	-	1.5
7	SHOCK ABSORBER - REPLACE	Right	2143100	-	0.5	0.5	0.8
		Left	2143200	-	0.5	0.5	0.8
		Both	2143300	-	0.9	0.9	1.5

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 214



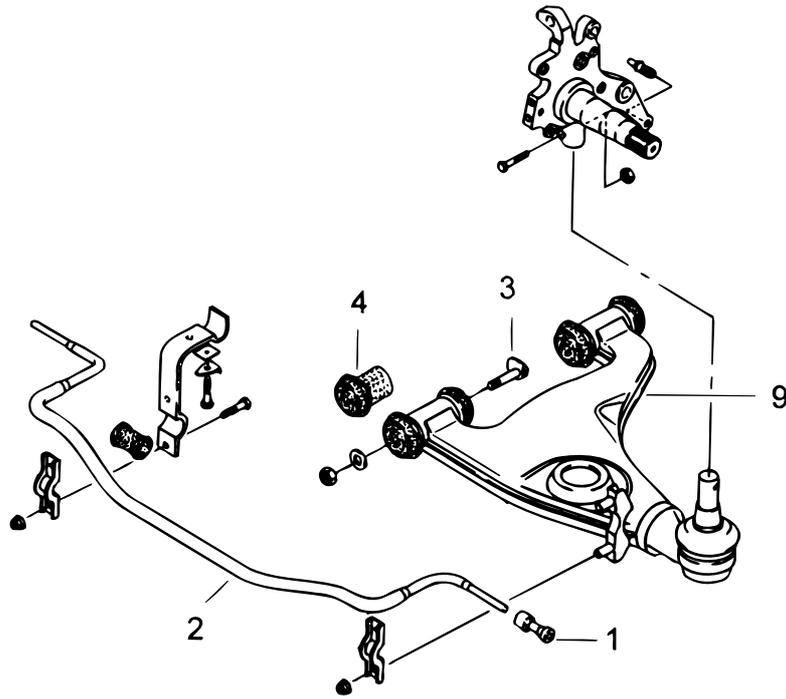
## FRONT SUSPENSION - FRONT SHOCK ABSORBER (214)

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
8	SHOCK ABSORBER & SPING ASSEMBLY - REPLACE	Right	2140600	-	-	-	0.6
		Left	2140610	-	-	-	0.6
		Both	2140620	-	-	-	1.0
9	SHOCK ABSORBER YOKE - REPLACE	Right	2140800	-	-	-	0.4
		Left	2140810	-	-	-	0.4
		Both	2140820	-	-	-	0.7

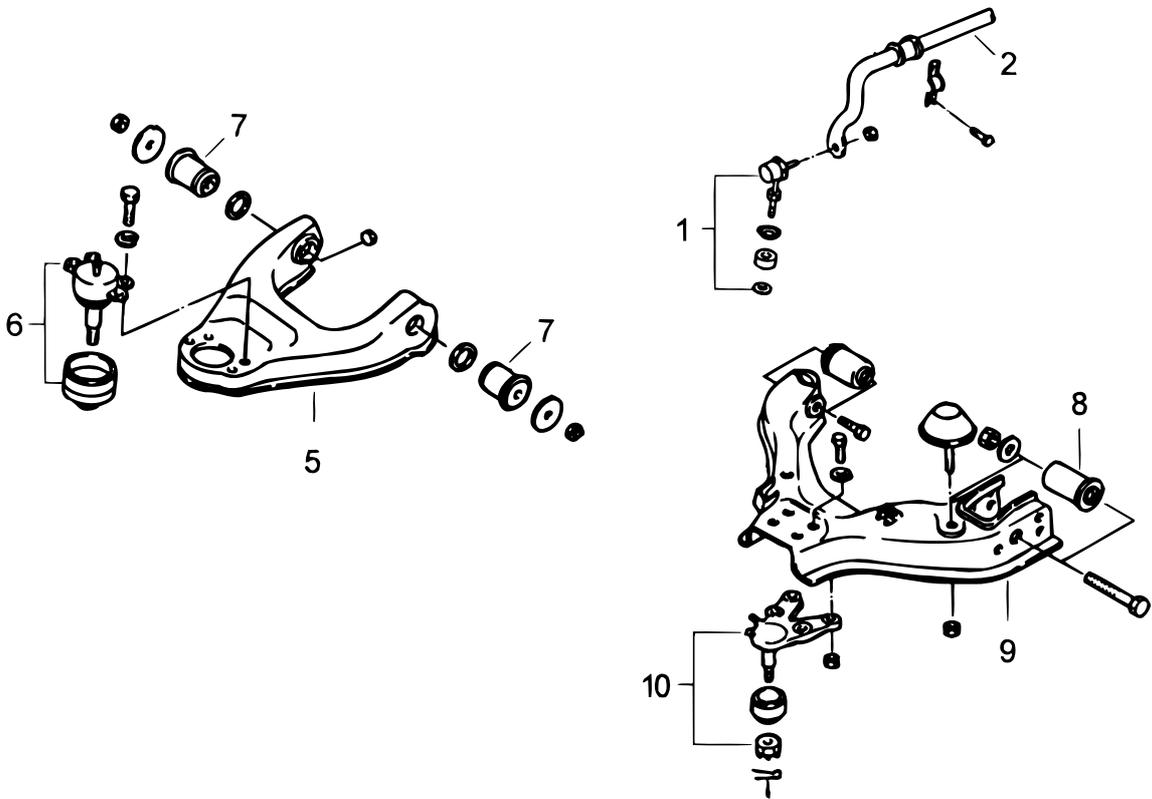
CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 215

CM



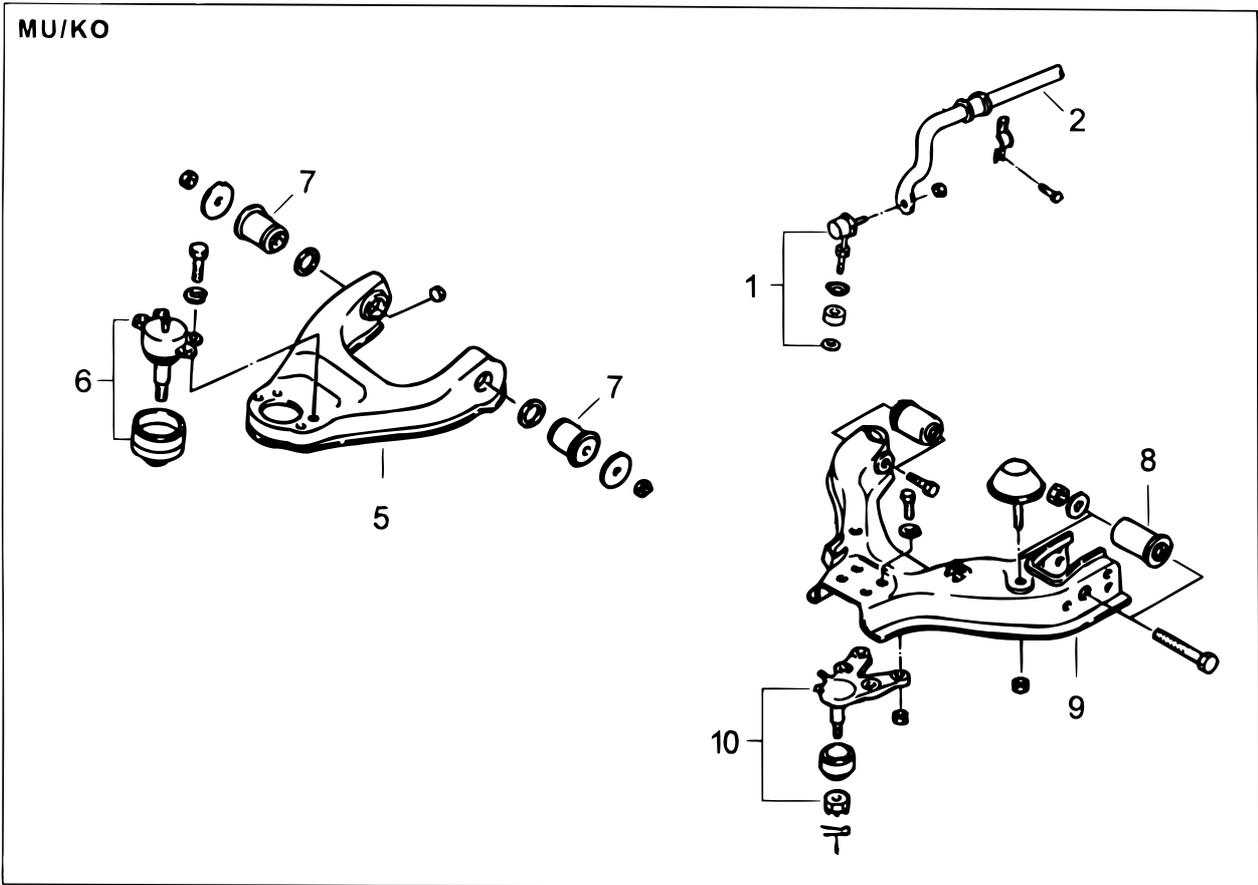
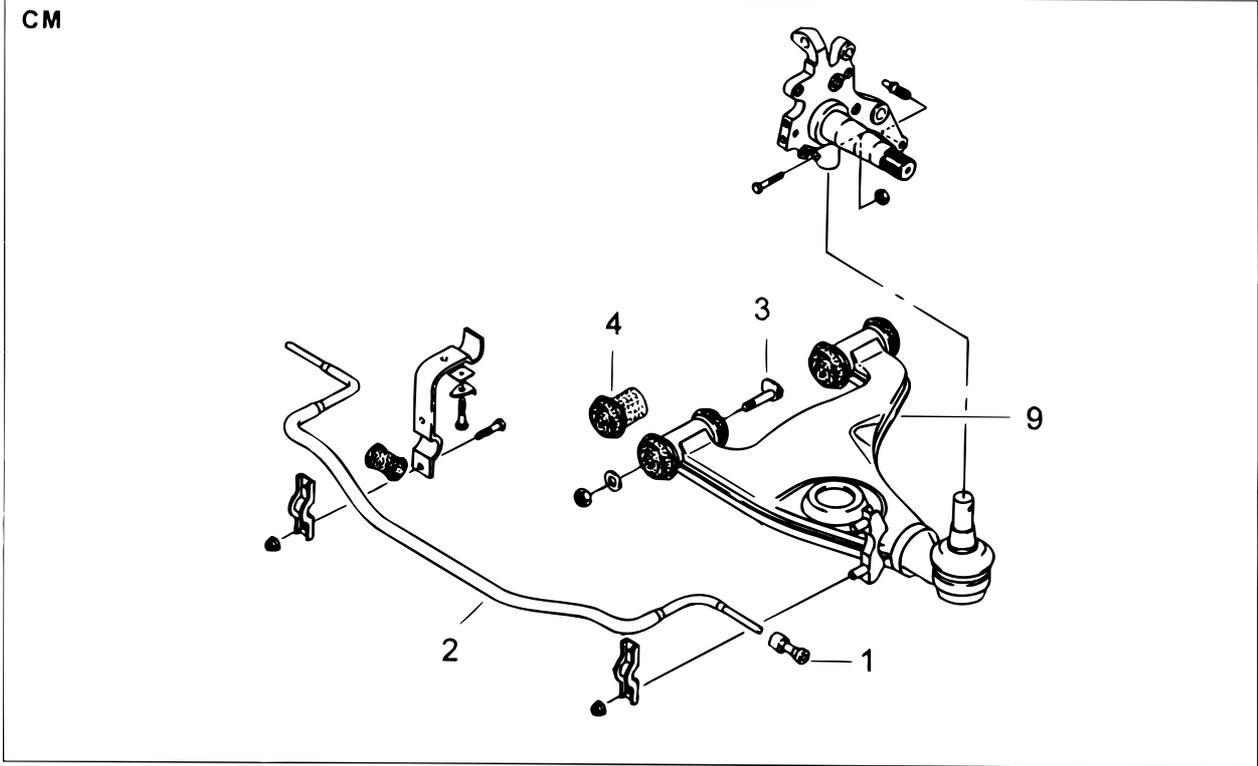
MU/KO



<b>FRONT SUSPENSION - CONTROL ARM (215)</b>							
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
1	LINK AND/OR BUSHING, FRONT STABILIZER - REPLACE	Right	2150100	0.3	0.3	0.3	0.3
		Left	2150200	0.3	0.3	0.3	0.3
		Both	2150300	0.5	0.5	0.5	0.5
2	STABILIZER, FRONT - REPLACE	2150500	0.6	0.8	0.8	0.5	
3	CAM BOLT, FRONT LOWER ARM MOUNTING - REPLACE	Right	2151800	0.3	-	-	0.3
		Left	2151810	0.3	-	-	0.3
		Both	2151820	0.5	-	-	0.5
4	BUSHING, FRONT CONTROL ARM - REPLACE	Right	2152400	1.4	-	-	-
		Left	2152500	1.4	-	-	-
		Both	2152600	2.5	-	-	-
5	ARM ASSEMBLY, FRONT UPPER CONTROL - REPLACE	Right	2154000	-	1.5	1.5	0.6
		Left	2154100	-	1.5	1.5	0.6
		Both	2154200	-	2.7	2.7	1.2
6	END AND/OR BUSHING, FRONT UPPER CONTROL ARM - REPLACE	Right	2154210	-	0.8	0.8	-
		Left	2154220	-	0.8	0.8	-
		Both	2154230	-	1.4	1.4	-
7	BUSHING, FRONT UPPER CONTROL ARM - REPLACE	Right	2154230	-	1.6	1.6	0.8
		Left	2154240	-	1.6	1.6	0.8
		Both	2154250	-	2.9	2.9	1.5
8	BUSHING, FRONT LOWER CONTROL ARM - REPLACE	Right	2154260	-	1.6	1.6	1.2
		Left	2154270	-	1.6	1.6	1.2
		Both	2154280	-	2.9	2.9	2.2

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 215



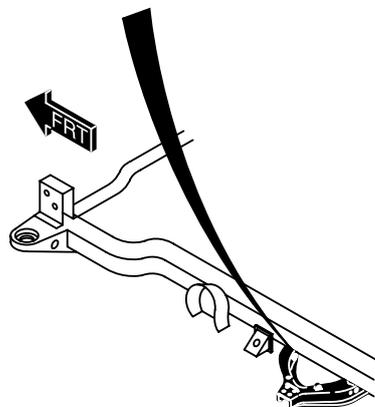
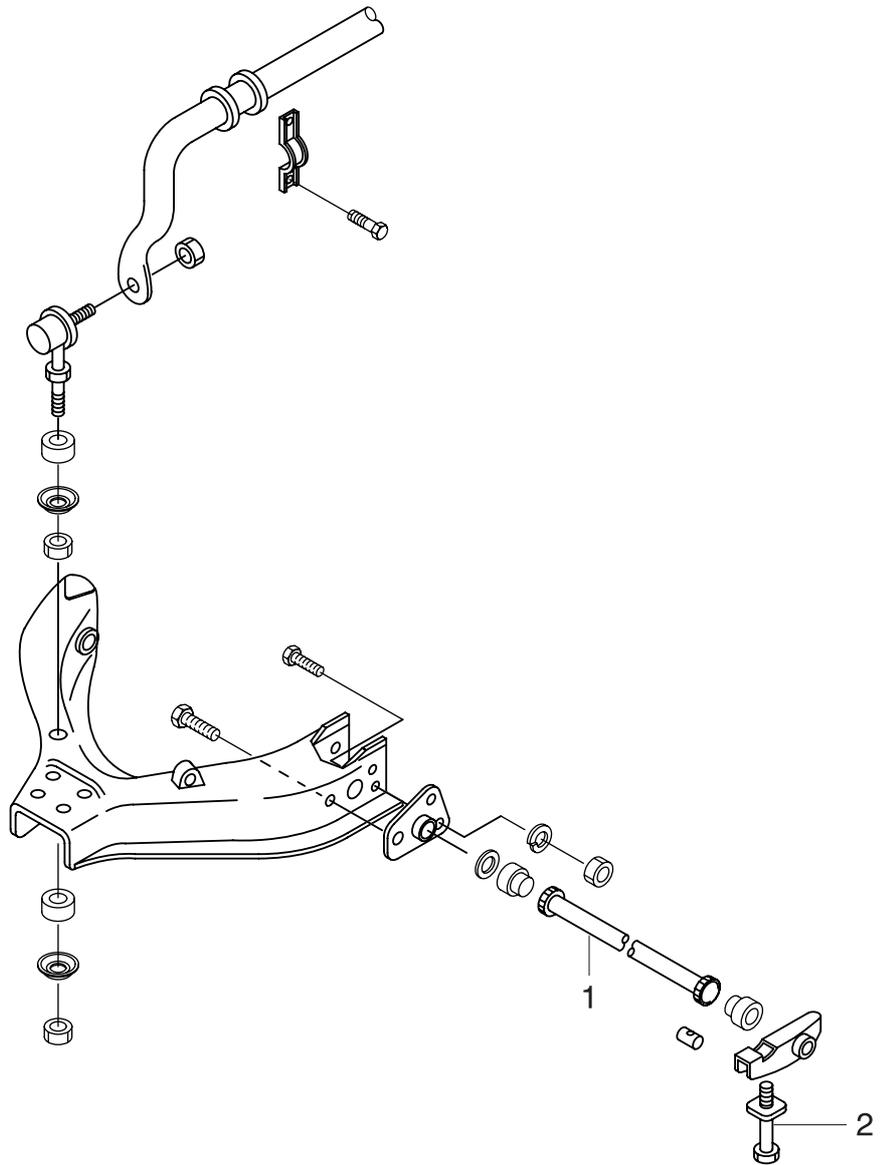
## FRONT SUSPENSION - CONTROL ARM (215)

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
9	ARM ASSEMBLY, FRONT LOWER CONTROL - REPLACE	Right	2154500	1.2	1.5	1.5	1.1
		Left	2154600	1.2	1.5	1.5	1.1
		Both	2154700	2.0	2.7	2.7	2.0
10	END, FRONT LOWER CONTROL ARM - REPLACE	Right	2154800	-	0.8	0.8	-
		Left	2154810	-	0.8	0.8	-
		Both	2154820	-	1.4	1.4	-

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 216

MU/KO



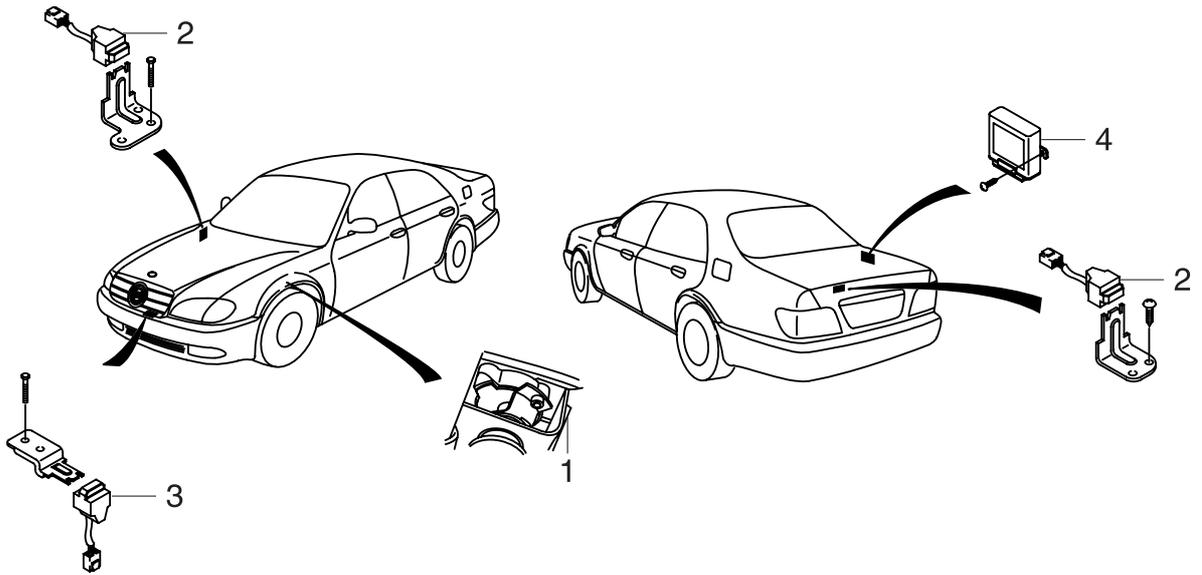
## FRONT SUSPENSION - TORSION BAR (216)

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
1	SPRING, TORSION BAR - REPLACE	Right	2160100	-	0.4	0.4	-
		Left	2160110	-	0.4	0.4	-
		Both	2160120	-	0.7	0.7	-
2	BOLT, TORSION BAR - ADJUST	Right	2160210	-	0.2	0.2	-
		Left	2160220	-	0.2	0.2	-
		Both	2160230	-	0.3	0.3	-
3	HEIGHT, VEHICLE - ADJUST	2160410	-	0.5	0.5	-	

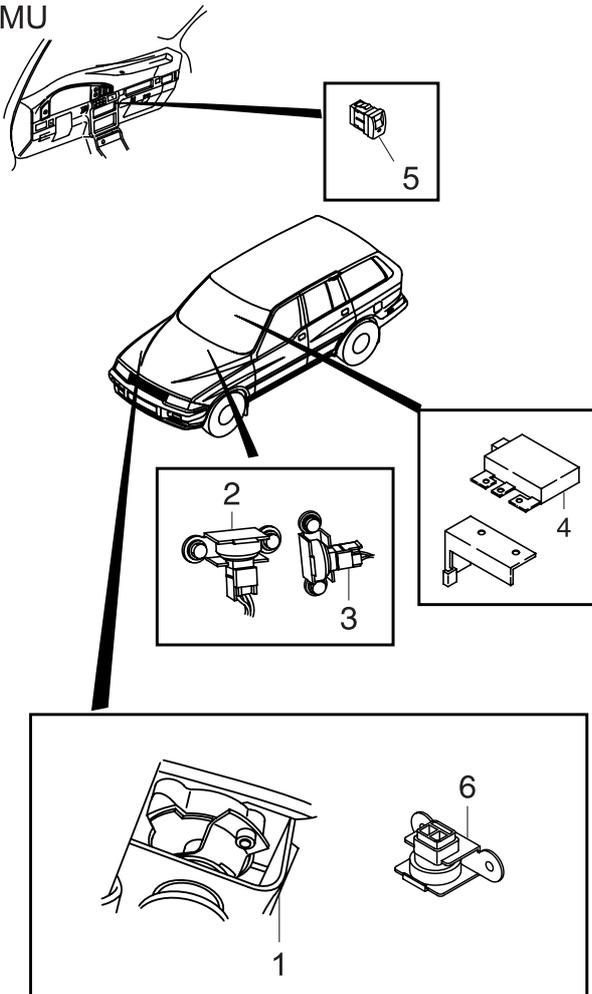
CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON

# 217

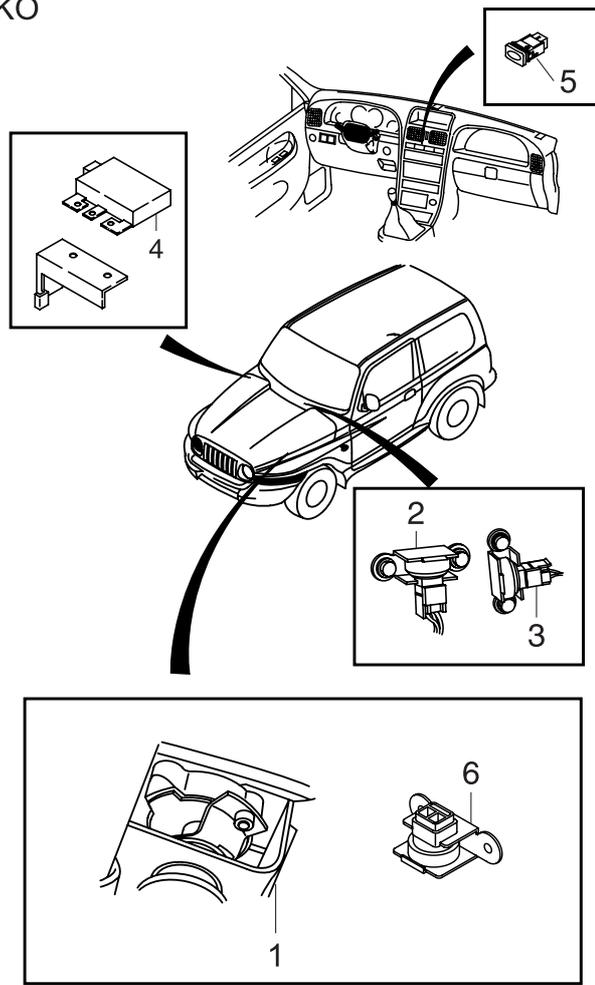
CM



MU



KO



FRONT SUSPENSION - ECS (217)							
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL				
			CM	MU	KO	RX	
1	ECS ACTUATOR - REPLACE	2170100	0.4	0.4	0.4	-	
2	SENSOR, VERTICAL - REPLACE	2170300	0.3	0.1	0.3	-	
3	SENSOR, LATERAL - REPLACE	2170500	0.3	0.1	0.3	-	
4	ECS (ECU) UNIT - REPLACE	2170700	0.2	0.4	0.3	-	
5	SWITCH, ECS - REPLACE	2170800	0.2	0.2	0.2	-	
6	G SENSOR, ECS - REPLACE	Right	2170900	-	0.3	0.4	-
		Left	2170910	-	0.3	0.4	-
		Both	2170920	-	0.5	0.7	-

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON