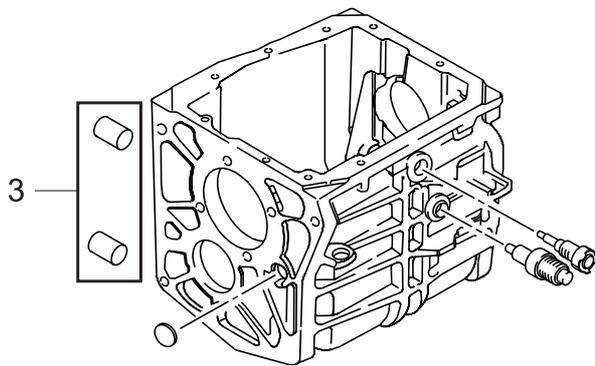
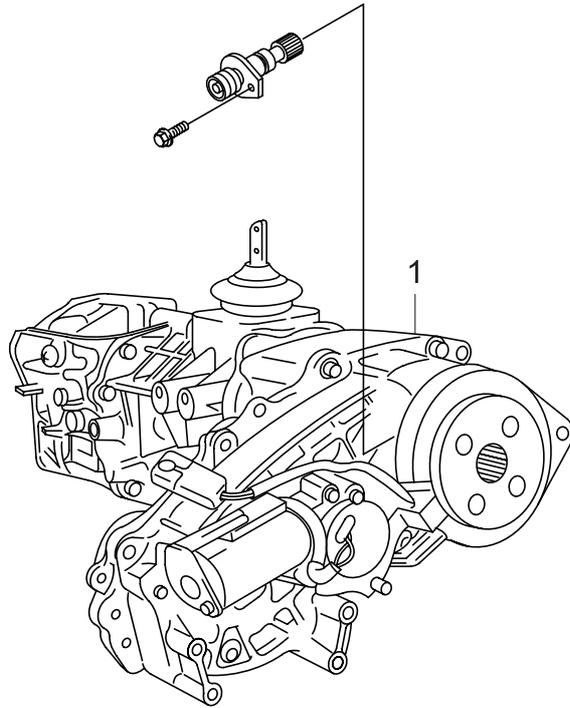


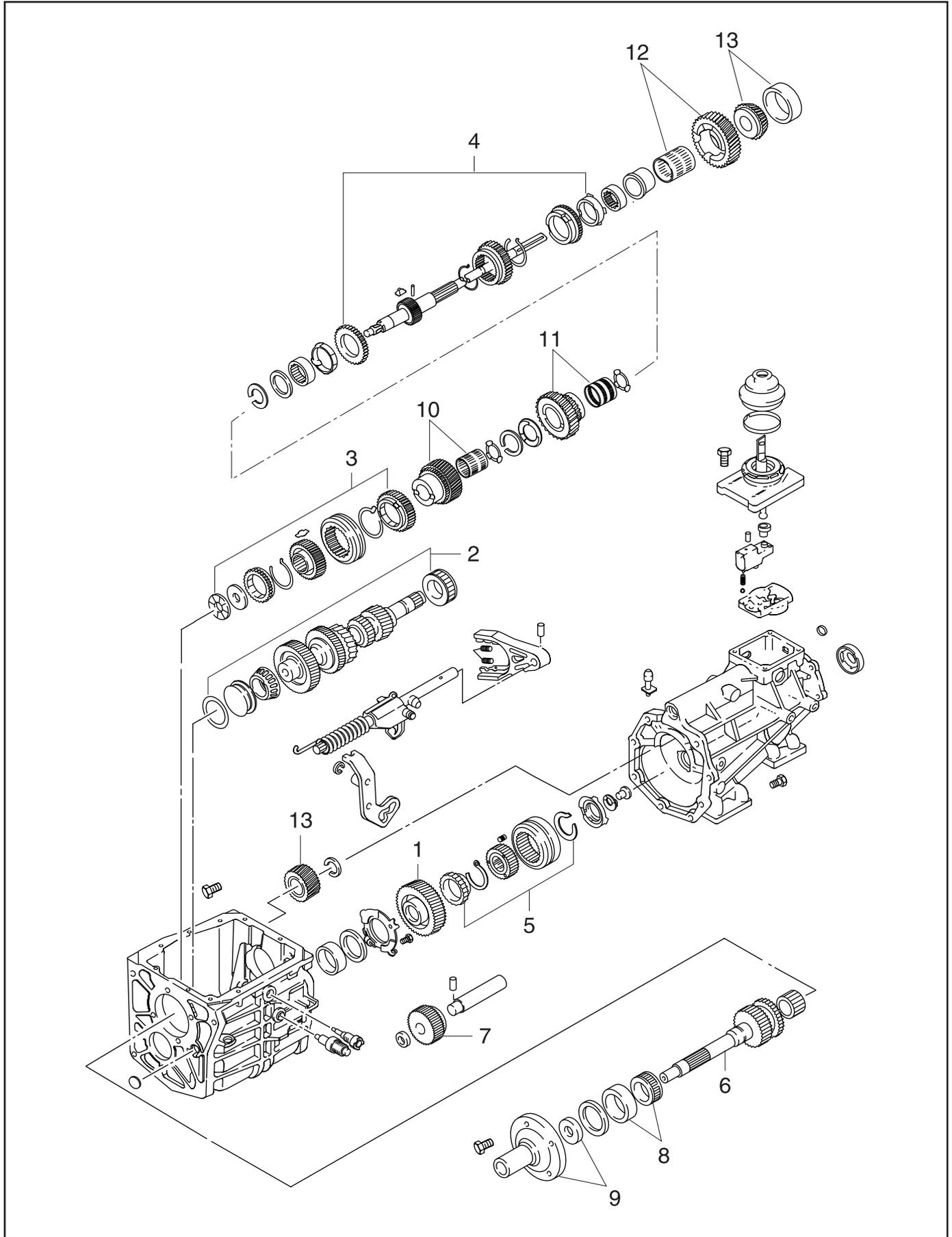
**5E - FIVE-SPEED  
MANUAL  
TRANSMISSION**



**FIVE-SPEED M/T - MANUAL TRANSMISSION (561)**

| NO. | OPERATION DESCRIPTION            | OPERATION CODE | MODEL |      |      |      |
|-----|----------------------------------|----------------|-------|------|------|------|
|     |                                  |                | CM    | MU   | KO   | RX   |
| 1   | TRANSMISSION ASSEMBLY - REPLACE  | 5610100        | -     | 5.0  | 4.0  | 4.0  |
|     | TRANSMISSION ASSEMBLY - OVERHAUL | 5610300        | -     | 10.6 | 10.0 | 10.0 |
| 2   | T/M OIL - REPLACE                | 5610500        | -     | 0.5  | 0.3  | 0.3  |
| 3   | PLUG, FILLER AND DRAIN - REPLACE | 5611200        | -     | 0.2  | 0.2  | 0.2  |

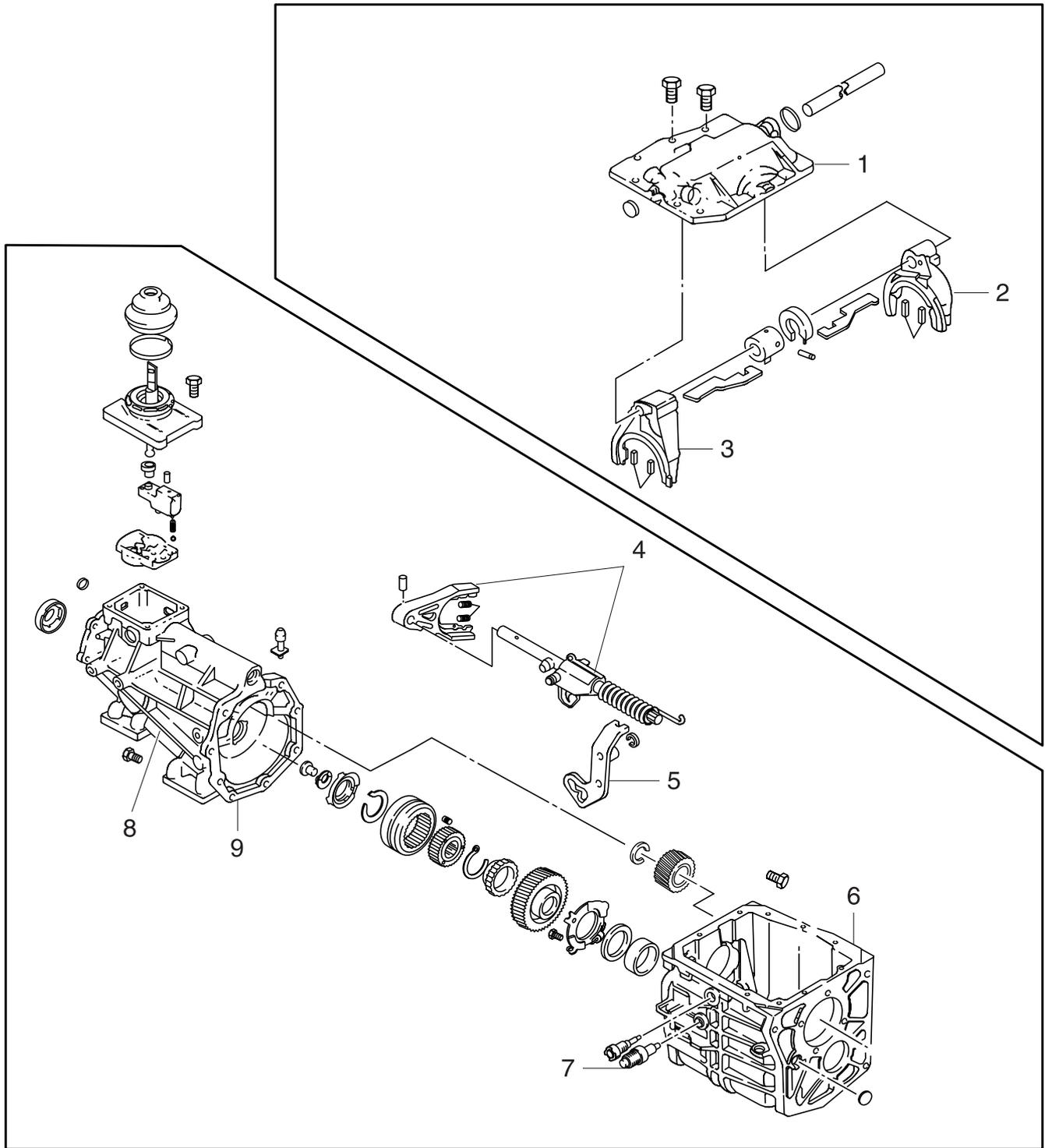
CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON



## FIVE-SPEED M/T - TRANSMISSION GEAR (563)

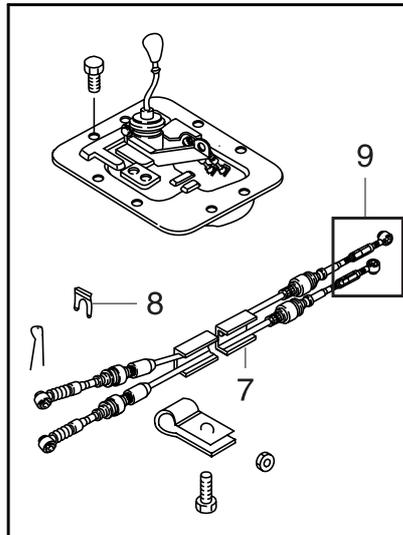
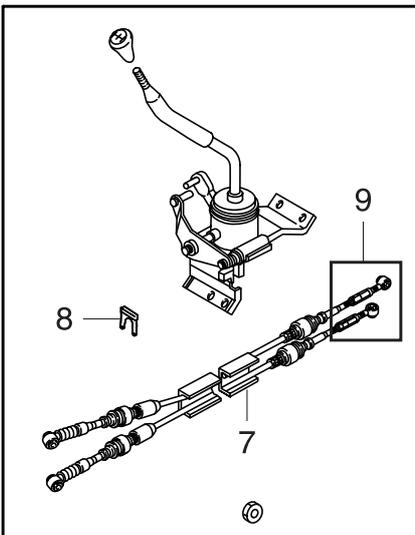
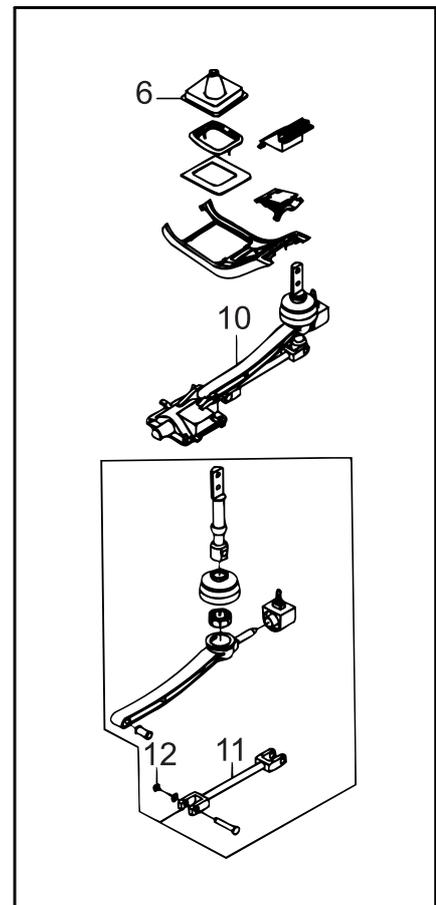
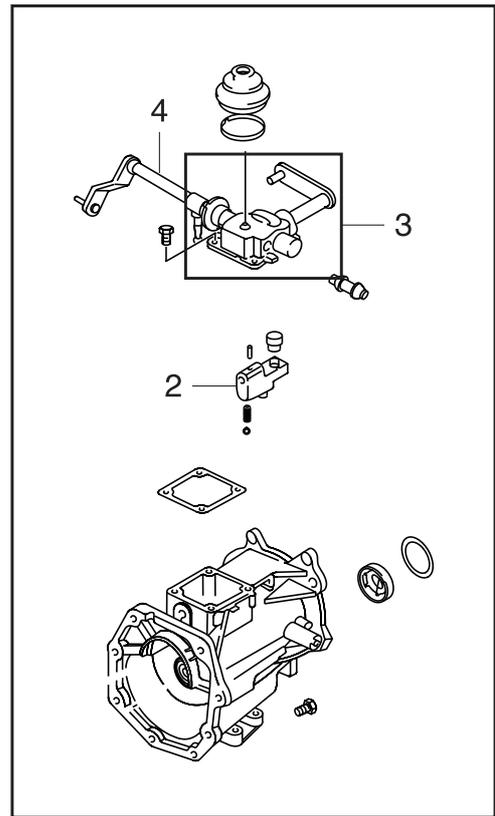
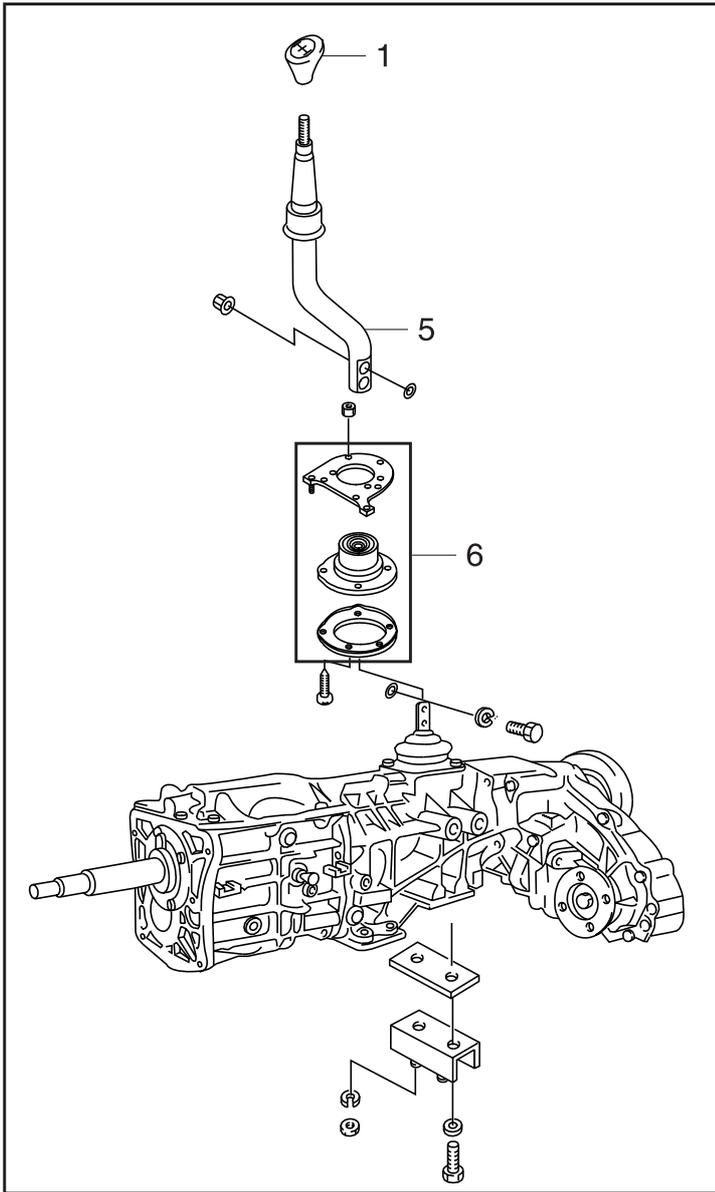
| NO. | OPERATION DESCRIPTION                                 | OPERATION CODE | MODEL |      |      |      |
|-----|---|----------------|-------|------|------|------|
|     |   |                | CM    | MU   | KO   | RX   |
| 1   | GEAR, 5TH SPEED DRIVE - REPLACE                       | 5630100        | -     | 10.0 | 10.0 | 10.0 |
| 2   | SHAFT AND/OR BEARING, TRANSMISSTION COUNTER - REPLACE | 5631200        | -     | 10.0 | 10.0 | 10.0 |
| 3   | SYNCHRONIZER ASSY (3RD AND 4TH) - REPLACE             | 5631510        | -     | 10.0 | 10.0 | 10.0 |
| 4   | SYNCHRONIZER ASSY (1ST AND 2ND) - REPLACE             | 5631710        | -     | 10.0 | 10.0 | 10.0 |
| 5   | SYNCHRONIZER ASSY (5TH) - REPLACE                     | 5631720        | -     | 10.0 | 10.0 | 10.0 |
| 6   | SHAFT, INPUT DRIVE - REPLACE                          | 5633100        | -     | 6.9  | 6.9  | 6.9  |
| 7   | GEAR, REVERSE IDLE - REPLACE                          | 5633400        | -     | 10.0 | 10.0 | 10.0 |
| 8   | BEARING CUP AND CONE - REPLACE                        | 5634000        | -     | 6.9  | 6.9  | 6.9  |
| 9   | RETAINER AND/OR SEAL, INPUT SHAFT - REPLACE           | 5633710        | -     | 5.4  | 5.4  | 5.4  |
| 10  | 3RD GEAR AND/OR BEARING - REPLACE                     | 5634110        | -     | 10.0 | 10.0 | 10.0 |
| 11  | 2ND GEAR AND/OR BEARING - REPLACE                     | 5634120        | -     | 10.0 | 10.0 | 10.0 |
| 12  | 1ST GEAR AND/OR BEARING - REPLACE                     | 5634130        | -     | 10.0 | 10.0 | 10.0 |
| 13  | 5TH GEAR AND/OR BEARING - REPLACE                     | 5634140        | -     | 10.0 | 10.0 | 10.0 |

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON



| <b>FIVE-SPEED M/T - GEAR SHIFT COVER &amp; FORK (566)</b> |  |                |       |     |     |     |
|---|--|----------------|-------|-----|-----|-----|
| NO.   | OPERATION DESCRIPTION                            | OPERATION CODE | MODEL |     |     |     |
|   |  |                | CM    | MU  | KO  | RX  |
| 1   | COVER AND/OR GASKET, TRANSMISSTION - REPLACE     | 5660100        | -     | 2.5 | 2.5 | 2.5 |
| 2   | FORK AND/OR SHAFT, SHIFT (1ST AND 2ND) - REPLACE | 5660300        | -     | 3.8 | 3.8 | 3.8 |
| 3   | FORK AND/OR SHAFT, SHIFT (3RD AND 4TH) - REPLACE | 5660500        | -     | 3.8 | 3.8 | 3.8 |
| 4   | FORK AND OR SHAFT, SHIFT (5TH) - REPLACE         | 5660700        | -     | 6.9 | 6.9 | 6.9 |
| 5   | LEVER - REPLACE                                  | 5661000        | -     | 6.9 | 6.9 | 6.9 |
| 6   | TRANSMISSTION CASE - REPLACE                     | 5661100        | -     | 5.2 | 5.2 | 5.2 |
| 7   | SWITCH, BACK UP - REPLACE                        | 5661200        | -     | 0.5 | 0.5 | 0.5 |
| 8   | EXTENSION - REPLACE                              | 5664000        | -     | 3.2 | 3.2 | 3.2 |
| 9   | GASKET, ECTENSION - REPLACE                      | 5664100        | -     | 3.2 | 3.2 | 3.2 |

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON



| <b>FIVE-SPEED M/T - SHIFT CONTROL (569)</b> |   |                |       |     |     |     |
|---|---|----------------|-------|-----|-----|-----|
| NO.   | OPERATION DESCRIPTION   | OPERATION CODE | MODEL |     |     |     |
|   |   |                | CM    | MU  | KO  | RX  |
| 1   | KNOB, GEARSHIFT LEVER - REPLACE                                       | 5690300        | -     | 0.3 | 0.3 | 0.2 |
| 2   | LEVER, OFFSET - REPLACE   | 5690400        | -     | 3.8 | 3.8 | 3.0 |
| 3   | SHIFT MECHANISM ASSEMBLY - REPLACE                                    | 5690420        | -     | 0.8 | 0.8 | -   |
| 4   | LEVER, SHIFT TO SHAFT - REPLACE                                       | 5690430        | -     | 1.0 | 1.0 | -   |
| 5   | LEVER, GEARSHIFT CONTROL - REPLACE                                    | 5690500        | -     | 0.3 | 0.3 | 0.5 |
| 6   | BOOT, GEARSHIFT LEVER - REPLACE                                       | 5691300        | -     | 0.2 | 0.3 | 0.3 |
| 7   | CABLE, GEAR SHIFT AND/OR SELECT - REPLACE                             | 5691800        | -     | 0.7 | 0.8 | -   |
| 8   | BRACKET, CABLE - REPLACE  | 5691810        | -     | 0.4 | 0.4 | -   |
| 9   | END EYE, GEAR CABLE - REPLACE   | 5692000        | -     | 0.2 | 0.2 | -   |
| 10  | SHIFT ASSY, REMORT - REPLACE  | 5690600        | -     | 0.7 | 0.7 | 0.7 |
| 11  | LINK, SHIFT ROD - REPLACE   | 5690700        | -     | 1.0 | 1.0 | 1.0 |
| 12  | CLIP, PIN SHIFT ROD RETAINER - REPLACE<br>A - Replace each additional | 5690800        | -     | 0.8 | 0.8 | 0.8 |
|   |   | 569080A        | -     | 0.1 | 0.1 | 0.1 |

CM : CHAIRMAN, MU : MUSSO, KO : KORANDO, RX:REXTON