

# Incremental Encoders

<b>Bearingless Magnetic</b>	<b>RI20 / Limes LI20 (Hollow shaft)</b>	<b>Push-Pull / RS422</b>
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Thanks to its installation depth of only 16 mm, the bearingless magnetic rotary encoder RI20 / LI20, comprising a magnetic ring and sensor head, is ideally suited for plants and machinery where space is very tight. The non-contact measuring principle allows for error-free use even under harsh environmental conditions, as well as ensuring a long service life.

**NEW:** Version for outdoor use with extremely sturdy aluminium housing and stainless-steel cover, wide temperature range as well as a UV-resistant cable. IP68 / IP69k protection, special encapsulation technology and tested resistance to cyclic humidity and damp heat offer the highest levels of reliability, even in exposed outdoor use.

Incremental  
Encoders



High rotational speed



High protection level



Shock / vibration resistant



Reverse polarity protection

## Hard-wearing and robust

- High shock and vibration resistance
- Sturdy housing with IP67 protection. Option: special housing for maximum resistance against condensation (IP68 / IP69k, resistance to cyclic humidity acc. to EN 60068-3-38 as well as damp heat acc. to EN 60068-3-78)
- Non-contact measuring system, free from wear, ensures a long service life

## Fast start-up

- Requires very little installation space
- Large mounting tolerance between magnetic band and sensor head
- Slotted hole fixing ensures simple alignment
- Function display via LED

## Selection guide magnetic ring RI20 / Limes LI20

Pulse rates / PPR <sup>1)</sup> (further PPR on request)	Order code Magnetic ring RI20	Order code Magnetic sensor Limes LI20	Max. rotational speed RPM <sup>2)</sup>
250	8.RI20.031.XXXX.111	8.LI20.11X1.2005	12000
1000	8.RI20.031.XXXX.111	8.LI20.11X1.2020	2400
2500	8.RI20.031.XXXX.111	8.LI20.11X1.2050	3900
1024	8.RI20.041.XXXX.111	8.LI20.11X1.2016	7000
360	8.RI20.045.XXXX.111	8.LI20.11X1.2005	12000
3600	8.RI20.045.XXXX.111	8.LI20.11X1.2050	2700

## Order code Magnetic ring RI20

**a** Outer diameter  
031 = 31 mm [1.22"]  
041 = 41.2 mm [1.62"]  
045 = 45 mm [1.77"]

**b** Bore diameter  
0800 = 8 mm [0.32"]  
1000 = 10 mm [0.39"]  
1200 = 12 mm [0.47"]  
1500 = 15 mm [0.59"]  
1800 = 18 mm [0.71"]  
2000 = 20 mm [0.79"]  
2500 = 25 mm [0.98"] <sup>2)</sup>  
3000 = 30 mm [1.18"] <sup>2)</sup>

**Stock types**  
8.RI20.031.0800.111 8.RI20.045.0800.111  
8.RI20.031.1000.111 8.RI20.045.0952.111  
8.RI20.031.1200.111 8.RI20.045.1200.111  
8.RI20.031.1587.111 8.RI20.045.1500.111  
8.RI20.041.0800.111 8.RI20.045.2500.111

## Order code Magnetic sensor Limes LI20

**a** Model  
1 = IP67, standard  
2 = IP68 / IP69k and humidity tested acc. to EN 60068-3-38, EN 60068-3-78

**b** Output circuit / Power supply  
1 = RS422 / 4.8 ... 26 V DC  
2 = Push-Pull / 4.8 ... 30 V DC  
**c** Type of connection  
1 = cable PUR, 2 m [6.56"] length

**d** Reference signal  
2 = Index periodical

**e** Interpolation factor <sup>3)</sup>  
005, 016, 020, 050

**Stock types**  
8.LI20.1111.2005 8.LI20.1121.2005  
8.LI20.1111.2020 8.LI20.1121.2020  
8.LI20.1111.2050 8.LI20.1121.2050

1) The pulse rate (ppr) results from the combination of the magnetic sensor with the various outer diameters.

2) Only possible for outer diameters 041 and 045

3) With an input frequency of the evaluation unit of 250 kHz

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Accessories / Display type 572		Order No.
Position display, 6-digit	with 4 fast switch outputs and serial interface	<b>6.572.0116.D05</b>
	with 4 fast switch outputs and serial interface and scalable analogue output	<b>6.572.0116.D95</b>
Position display, 8-digit	with 4 fast switch outputs and serial interface	<b>6.572.0118.D05</b>
	with 4 fast switch outputs and serial interface and scalable analogue output	<b>6.572.0118.D95</b>

Further accessories can be found in the accessories section or in the accessories area of our website at: [www.kuebler.com/accessories](http://www.kuebler.com/accessories)

Additional connectors can be found in the connection technology section or in the connection technology area of our website at: [www.kuebler.com/connection\\_technology](http://www.kuebler.com/connection_technology)

## Technical data

Mechanical characteristics		Electrical characteristics		
<b>Speed</b>	max. 12000 min <sup>-1</sup>	<b>Output circuit</b>	<b>RS422</b>	<b>Push-Pull</b>
<b>Protection</b>	Model 1 IP67 acc. to EN 60529	<b>Power supply</b>	4.8...26 VDC	4.8...30 VDC
	Model 2 IP68 / IP69k acc. to EN 60529, DIN 40050-9 and humidity tested acc. to EN 60068-3-38, EN 60068-3-78	<b>Power consumption (no load)</b>	typ 25 mA, max. 60 mA	
<b>Working temperature</b>	-20°C ... +80°C [-4°F <sup>2)</sup> ... +176°F]	<b>Permissible load/channel</b>	120 Ohm	±20 mA
<b>Shock resistance</b>	500 g / 1 ms	<b>Min. pulse edge interval</b>	1 µs	
<b>Vibration resistance</b>	30 g / 10...2000 Hz	<b>Signal level</b>	HIGH min. 2.5 V	min. +V - 2.0 V
<b>Pole gap</b>	2 mm from pole to pole		LOW max. 0.5 V	max. 0.5 V
<b>Housing (Sensor)</b>	aluminium	<b>Reference signal</b>	Index periodical	
<b>Cable</b>	2 m [6.56'] long, PUR 8 x 0.14 mm <sup>2</sup> [AWG 26], shielded, may be used in trailing cable installations	<b>System accuracy</b>	typ 0.3° with shaft tolerance g6	
<b>Status LED</b>	green pulse-index			
	red Error; Speed too high or magnetic fields too weak (8.LI20.XXXX.X050 and 8.LI20.XXXX.X250)			
<b>CE compliant acc. to</b>	EMC guideline 2004/108/EC			
<b>RoHS compliant acc. to</b>	guideline 2002/95/EC			

## Terminal assignment

Output circuit	Type of connection	Cable (isolate unused wires individually before initial start-up)									
1, 2	1	Signal:	0 V	+V	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Cable colour:	WH	BN	GN	YE	GY	PK	BU	RD	shield <sup>1)</sup>

- +V: Encoder power supply +V DC
- 0 V: Encoder power supply ground GND (0 V)
- A,  $\bar{A}$ : Incremental output channel A / cosine signal
- B,  $\bar{B}$ : Incremental output channel B / sine signal
- 0,  $\bar{0}$ : Reference signal
- $\perp$ : Plug connector housing (Shield)

1) Shield is attached to connector housing

# Incremental Encoders

## Bearingless Magnetic

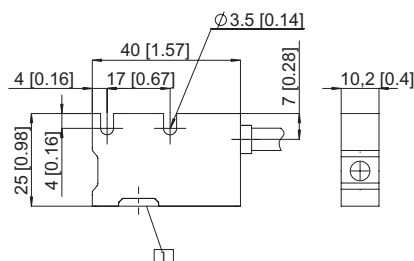
RI20 / Limes LI20 (Hollow shaft)

Push-Pull / RS422

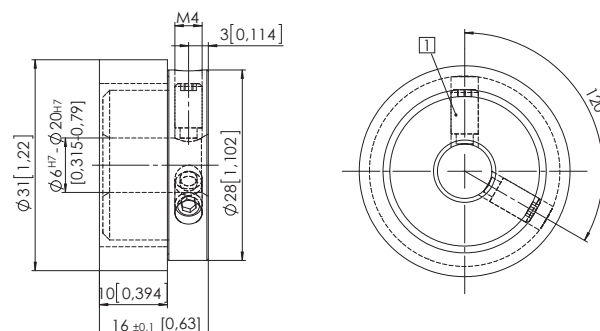
### Dimensions

Dimensions in mm [inch]

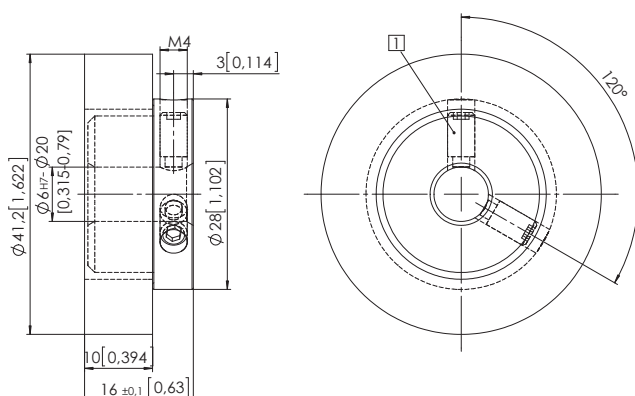
#### Measuring head Limes LI20



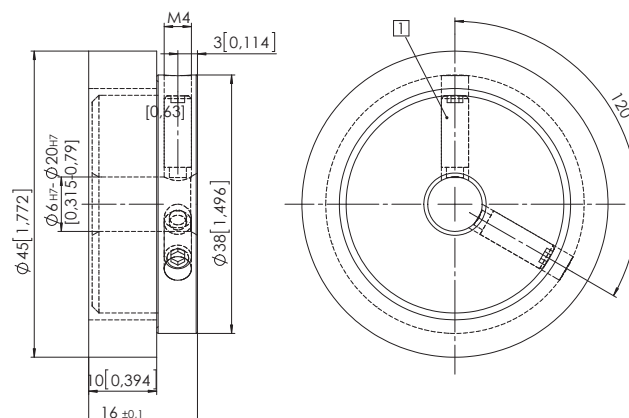
#### Magnetic ring, $\phi 31$ [1.22], 8.RI20.031.XXXX.111



#### Magnetic ring, $\phi 41.2$ [1.62], 8.RI20.041.XXXX.111



#### Magnetic ring, $\phi 45$ [1.77], 8.RI20.045.XXXX.111

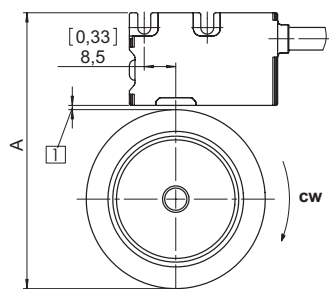


1 Set screw M4

Recommended tolerance of the drive shaft diameter: g6

### Mounting orientation and permissible mounting tolerances

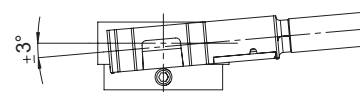
#### Distances



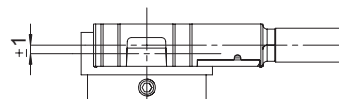
1 Distance Sensor / Magnetic ring:  
0.1 ... 1.0 (0.4 [0.02] recommended)

Magnetic ring	A for distance sensor / magnetic ring: = 0.4 [0.02]
8.RI20.031.XXXX.111	56.4 [2.22]
8.RI20.041.XXXX.111	66.6 [2.62]
8.RI20.045.XXXX.111	70.4 [2.77]

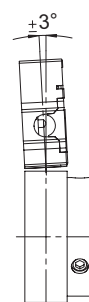
#### Torsion



#### Offset



#### Tilting



**Warning: When mounting the sensor head, please ensure its correct orientation to the magnetic ring!**